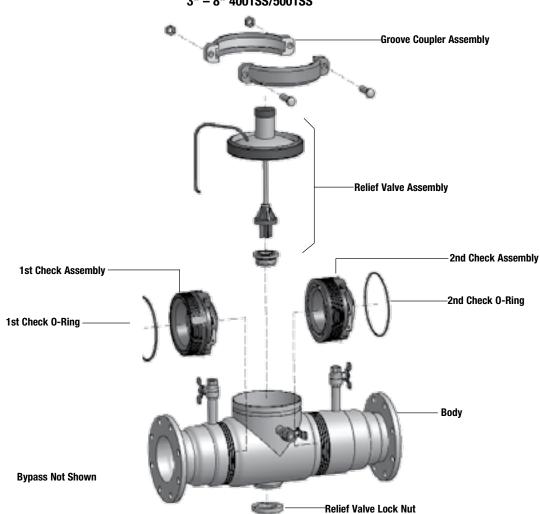
# Series 4001SS Reduced Pressure Zone Assembly 3" – 6" Series 5001SS Reduced Pressure Detector Assembly 3" – 6"

ORDERING CO	DE KIT NO		SIZE		
4001SS, 5001SS 1st Check					
7010128	ARK 4001SS/50	01SS CK1	21⁄2" - 4"		
7010129	ARK 4001SS/50	01SS CK1	6" - 8"		
Kit includes: 1st	t Check Assembly	, Check O-Ring	and Lube		
2nd Check					
7010130	ARK 4001SS/50	01SS CK2	21⁄2" - 4"		
7010131	ARK 4001SS/50	01SS CK2	6" - 8"		
Kit includes: 2nd Check Assembly, Check O-Ring and Lube					
1st Check Rubber Parts Kit					
7010132	ARK 4001SS/50	01SS RC1	21⁄2" - 4"		
7010133	ARK 4001SS/50	01SS RC1	6" - 8"		
Kit includes: Check Disk, Check O-Ring, C-Clips (2) and Lube					
2nd Check Rubber Parts kit					
7010134	ARK 4001SS/50	01SS RC2	21⁄2" - 4"		
7010135	ARK 4001SS/50	01SS RC2	6" - 8"		

Kit includes: Check Disk, Check O-Ring, C-Clips (2) and Lube



3" - 8" 4001SS/5001SS

## Series 4001SS Reduced Pressure Zone Assembly 3" – 6" Series 5001SS Reduced Pressure Detector Assembly 3" – 6"

## **Relief Valve Kits**

ORDERING CO	ODE KIT NO.	SIZE	
4001SS, 500 <sup>-</sup>	1SS Total Rubber Parts Kit		
7010136	ARK 4001SS/5001SS RT	2½" - 4"	
7010137	ARK 4001SS/5001SS RT	6" - 8"	

Kit consists of: Check O-Rings (2), Check Disk (2), Check C-Clip (4), Diaphragm Gasket, Guide O-ring, Shaft O-Ring, Center Guide O-Ring, Seal Cup and Seal Cup Gasket

#### **Relief Valve Rubber Parts Kit**

7010138	ARK 4001SS/5001SS VT	2½" - 4"
7010139	ARK 4001SS/5001SS VT	6" - 8"

Kit consists of: Relief Valve Assembly, Diaphragm, and all Relief Valve Components.

#### Relief Valve Rubber Parts Kit

7010140	ARK 4001SS/5001SS RV	2 <sup>1</sup> /2" - 4"
7010141	ARK 4001SS/5001SS RV	6" - 8"

Kit consists of: Diaphragm Gasket, Shaft O-Ring, Guide O-Ring, Center Guide O-Ring, Seal Cup and Seal Cup Gasket

#### **RELIEF VALVE SERVICE INSTRUCTIONS**

- 1. Prior to beginning any maintenance work, shut down the water supply to the unit and relieve any residual pressure in the valve by opening Test Cock (TC) #4.
- 2. The relief valve is an integral part of the lid assembly and may be serviced when the lid assembly is removed from the body of the valve.
- 3. The relief valve may be disconnected from the sensing line hose if desired to enable easier access to all parts of the assembly.

#### **REPLACING THE SEALING DISC**

- 1. Remove relief valve assembly from body.
- 2. Unscrew Seal Cup Lock Nut from the underside of the body
- 3. Remove Seal Cup and Gasket thru the body access port.
- 4. Install NEW Seal Cup and gasket in reverse order.
- 5. Reinstall Lock Nut. DO NOT CROSS THREAD.

#### COMPLETE DISASSEMBLY OF THE RELIEF VALVE

- 1. Remove Sensing line from "T" junction at TC #2.
- 2. Remove Relief Valve Assembly from body.
- 3. Where available, clamp the RV assembly at the center section of the shaft on to the jaws of a vise and tighten sufficiently to prevent turning during disassembly.
- 4. Unscrew the seat from the shaft by turning counter clockwise.
- 5. Remove lower spacer (Note: Chamber side should be down).
- 6. Remove dust cap.
- 7. Remove retaining nut (Note: Apply light downward pressure to prevent spring from POPPING off the spring guide and retaining washer).
- 8. Lift off the cover. All internal parts will be pulled off the shaft at the same time.
- 9. Remove Spacer (Note direction of chamber)
- 10. Remove the diaphragm (Note direction of roll/convalute for reinstallation)
- 11. Remove diaphragm support.
- 12. Remove shaft O-ring.
- 13. Remove Upper spacer (Note chamber side should be on the top)

#### **RV STYLE:**

After removing Dust Cap, inspect Retainer Nut

OLD STYLE: HEX molded in guide - Parts no longer available.

## NEW STYLE: 3/8" Nylock HEX nut - Parts shown stainless.

### **Relief Valve** 4001SS & 5001SS

