# 950 2½"-10"







### Modification Overview

Production of the 950 (21/2"-10") began in 1990 and was discontinued in 2004.

#### Check Cover Removal

- Cover is o-ring sealed.
- Loosen bolts 1/2". The spring load is now released from the cover and retained by the check subassembly.
  - \*\* Verify spring load before removing all the bolts.





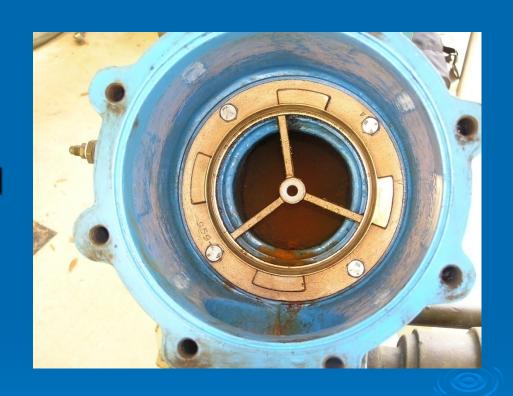
### **Check Valve Removal**

- Center stem guided check assembly.
- Disc & spring subassembly.
- Slide subassembly straight out of seat and body.



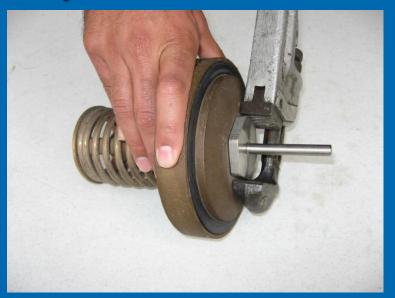
#### Check Seat Removal

- Seats are bolted into the body and o-ring sealed.
- Remove the bolts and pull the seat straight out of the body.
- 4"-10" Inspect plastic guide bushing in center of seat.



## Check Disc Replacement

Remove retaining nut and disc retainer.





## Check Valve Reassembly Notes

- Reassemble checks in reverse order.
- Lubricate o-rings.

