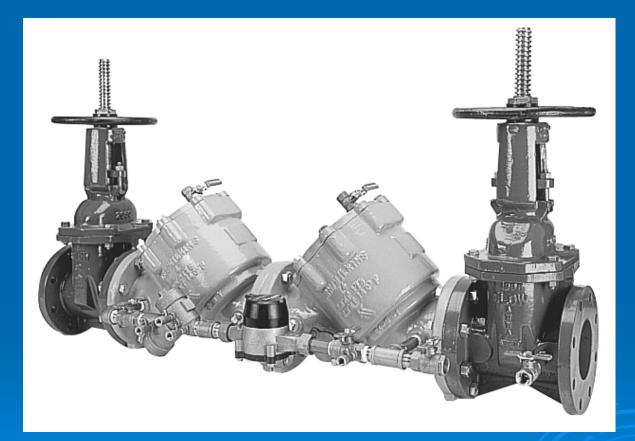
# 950DA 21/2"-10"







### Modification Overview

Production of the 950DA began in 1991 and was discontinued in 2004.

The 950DA uses a ¾" 950XL for the bypass assembly.

#### **Check Cover Removal**

- Cover is o-ring sealed.
- Loosen bolts 1/2". The spring load is now released from the cover and retained by the check subassembly.
  \*\* Verify spring load
  - before removing all the bolts.





## **Check Valve Removal**

- Center stem guided check assembly.
  Disc & spring subassembly.
  Slide subassembly
- straight out of seat and body.



## **Check Seat Removal**

- Seats are bolted into the body and o-ring sealed.
- Remove the bolts and pull the seat straight out of the body.
- > 4"-10" Inspect plastic guide bushing in center of seat.



# **Check Disc Replacement**

Remove retaining nut and disc retainer.





# Check Valve Reassembly Notes

 Reassemble checks in reverse order.
Lubricate o-rings.

