

## **Modification Overview**

Production of the 40-200 series began in 1989 and was discontinued in 2014.

Early models of <sup>3</sup>/<sub>4</sub>" - 2" 40-200 series did not always have replaceable check seats. In 1994 replaceable seats became standard.

## **Check Cover Removal**

Cover is threaded into body and o-ring sealed.

Cover is spring loaded.

Loosen cover with wrench, then remove by hand while holding firmly against spring pressure.







## Check Valve Removal

Poppet style check valve.

The poppet and spring are free once the cover is removed.



# **Check Seat Removal**

Seats are threaded and o-ring sealed.

A "special tool" is needed for removal.







# **Check Disc Replacement**

Remove the screw and disc washer from poppet.





# **Check Valve Reassembly Notes**

Inspect and clean the guide bore on the cover.

The stem must move freely in the guide bore.

# Reassemble in reverse order.





# **RV Cover Removal**

RV Cover is sealed by the diaphragm.

Spring load is contained.



# **RV Module Removal**

Remove outer diaphragm.

Module is o-ring sealed.

Pull module straight out of body.





# **RV Seat Removal**

RV seat is threaded and o-ring sealed.

A "special tool" is needed for removal.

Be careful not to over tighten plastic seat.



# **RV Disc Replacement**

Holding the module in one hand, remove the screw and retaining washer.

Remove the seat disc.





### **Disassemble RV Module**

Module is spring loaded.

Holding the diaphragm plate firmly, remove the retaining screw.





# **Disassemble RV Module**

# Remove the bushing from the stem.

Remove the stem o-ring.





# **RV Reassembly Notes**

- Replace and lubricate o-rings.
- Reassemble in reverse order.
- Push module straight into body.



Make sure diaphragm does not cover hole for sensing line.