Model 420



Pressure Vacuum Breaker Assembly with Integral Anti-Freeze Relief Valve

# Application

Designed for installation on potable water lines to protect against backsiphonage of contaminated water into the potable water supply. Supplied with an integral anti-freeze relief valve to reduce the risk of valve damage under intermittent, non-seasonal freezing conditions. Designed for use under continuous pressure. Assembly shall provide protection where a potential health hazard exists.

# Standards Compliance

- ASSE® Listed 1020
- IAPMO® Listed
- CSA® Certified
- Approved by the Foundation for Cross Connection Control and Hydraulic Research at the University of Southern California

### Materials

Main valve body	Cast Bronze ASTM B 584
Elastomers	Silicone (FDA Approved)
	Buna Nitrile (NSF Listed)
Polymers	Polypropylene (FDA Approved)
	Delrin™ (NSF Listed)
	NoryI™ (NSF Listed)
Springs	Stainless Steel, 300 Series

#### Features

Sizes: 1/2", 3/4", 1"	
Maximum working water pressure	175 PSI
Maximum working water temperature	140°F
Hydrostatic test pressure	350 PSI
Threaded connections	ANSI B1.20.1

Integral anti-freeze relief valve Replaceable thermoplastic modular cartridge



# Options

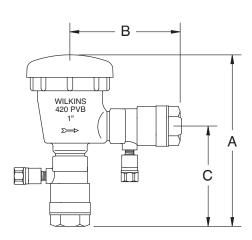
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(Suffixes can be combined)

- with full port QT ball valves (standard)
- XL Lead-Free Law Compliant option available (3/4" - 1" only)

### Accessories

- Repair kit (complete)
- Repair kit (rubber only)
- Repair kit (freeze kit)
- Water hammer arrester (Model 1250XL)

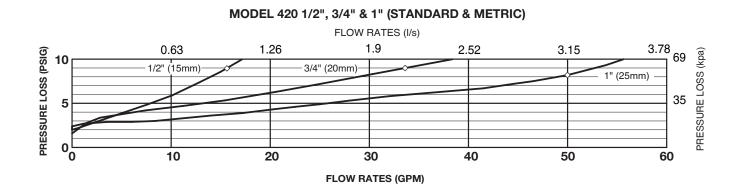


# Dimensions & Weights (do not include pkg.)

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DIMENSIONS (approximate)									
	MODEL SIZE A B		С		WEIGHT				
in.	mm	in.	mm	in.	mm	in.	mm	lbs.	kg
1/2	15	6 3/8	162	4	102	3 5/8	92	3	1.4
3/4	20	6 3/4	172	4 1/4	108	3 13/16	97	4	1.8
1	25	7 15/16	202	4 15/16	125	4 1/2	114	5	2.3

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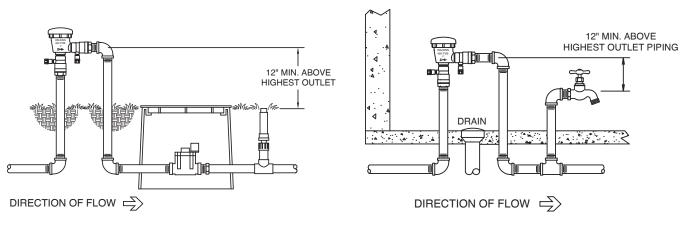
In Canada | **Zurn Industries Limited** 3544 Nashua Drive, Mississauga, Ontario L4V 1L2 Ph. 905-405-8272, Fax 905-405-1292 Rev. A Date: 4/12 Document No. BF-420 Product No. Model 420



# **Typical Installation**

Local codes shall govern installation requirements. Unless otherwise specified, the assembly shall be installed in accordance with the manufacturers' instructions and the latest edition of the Uniform Plumbing Code. The assembly shall be mounted at a minimum of 12" (305mm) above the highest piping or outlet downstream of the device. Install with adequate drain and sufficient side clearance for testing and maintenance. The installation shall be made so that no part of the unit can be submerged. A pressure vacuum breaker cannot be installed where back-pressure could occur or where spillage of water from vent could cause damage.

Capacity thru Schedule 40 Pipe					
Pipe size	5 ft/sec	7.5 ft/sec	10 ft/sec	15 ft/sec	
1/8"	1	1	2	3	
1/4"	2	2	3	5	
3/8"	3	4	6	9	
1/2	5	7	9	14	
3/4"	8	12	17	25	
1"	13	20	27	40	
1 1/4"	23	35	47	70	
1 1/2"	32	48	63	95	
2"	52	78	105	167	



#### OUTDOOR INSTALLATION



#### **Specifications**

The Pressure Vacuum Breaker shall be ASSE® Listed1020, and supplied with full port ball valves. The main body shall be bronze (ASTM B 584), the loaded-air inlet shall use a silicone elastomer spring and seat disc. The assembly shall include an integral relief valve. The entire assembly shall be accessible for maintenance and testing without removing the device from the line. The Pressure Vacuum Breaker shall be a ZURN WILKINS Model 420.