

# **Model 710**

# **Pressure Vacuum Breaker Assembly**

#### **Application**

Designed for installation on irrigation water lines to protect against backsiphonage of contaminated water into the potable water supply. Assembly shall provide protection where a potential health hazard exists.

## **Standards Compliance**

- ASSE® Listed 1020
- · IAPMO® Listed
- Approved by the Foundation for Cross Connection Control and Hydraulic Research at the University of Southern California

#### **Materials**

Main valve body

Fasteners

Cast Bronze ASTM B584

Stainless Steel, 300 Series

Elastomers

Silicone (FDA approved)

Buna Nitrile (FDA approved)

Polymers Noryl™

Delrin® (FDA approved) Stainless Steel, 300 series

## **Features**

**Springs** 

Sizes: 3/4", 1"

Maximum working water pressure 150 PSI

Maximum working water temperature 140°F

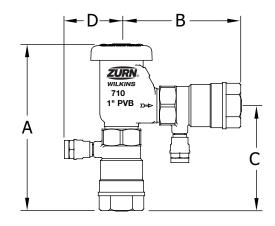
Hydrostatic test pressure 300 PSI

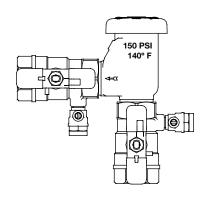
End connections threaded ANSI B1.20.1



#### Accessories

- ☐ Repair kit (complete)
- ☐ Water Hammer Arrester (Model 1260XL)
- ☐ QT-SET Quick Test Fitting Set





#### Dimensions & Weights (do not include pkg.)

MODEL SIZE		DIMENSIONS (approximate)									WEIGHT	
MODE	LSIZE	Α		В		С		D		WEIGHT		
in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	lbs.	kg	
3/4	20	6 1/4	159	4 1/4	108	3 7/8	98	2 3/8	60	2.6	1.2	
1	25	6 3/4	172	4 7/8	124	4 3/8	111	2 5/8	67	3.7	1.7	

Zurn Industries, LLC | Wilkins

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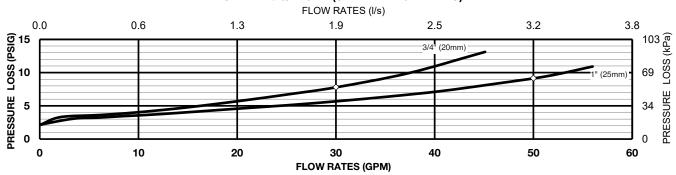
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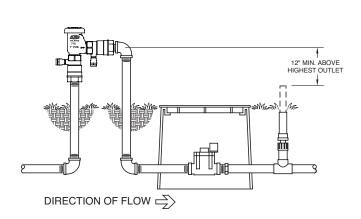
### MODEL 710 3/4" & 1" (STANDARD & METRIC)

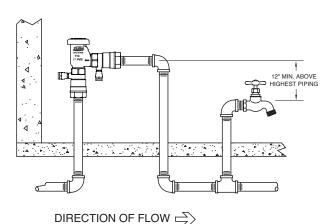


#### **Typical Installation**

Local codes shall govern installation requirements. Unless otherwise specified, the assembly shall be mounted at a minimum of 12" (305mm) above the highest piping or outlet downstream of the device. Install with adequate drain and sufficient side clearance for testing and maintenance. The installation shall be made so that no part of the unit can be submerged. A pressure vacuum breaker cannot be installed where back-pressure could occur or where spillage of water from vent could cause damage.

Capacity thru Schedule 40 Pipe										
Pipe size	5 ft/sec	7.5 ft/sec	10 ft/sec	15 ft/sec						
1/8"	1	1	2	3						
1/4"	2	2	3	5						
3/8"	3	4	6	9						
1/2	5	7	9	14						
3/4"	8	12	17	25						
1"	13	20	27	40						
1 1/4"	23	35	47	70						
1 1/2"	32	48	63	95						
2"	52	78	105	167						





**OUTDOOR INSTALLATION** 

INDOOR INSTALLATION

# **Specifications**

The Pressure Vacuum Breaker shall be ASSE 1020 approved, and supplied with full port ball valves. The main body shall be bronze (ASTM B584), the loaded-air inlet shall use an stainless steel spring and silicone o-ring. The entire assembly shall be accessible for maintenance and testing without removing the device from the line. The Pressure Vacuum Breaker shall be a Zurn Wilkins Model 710.

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