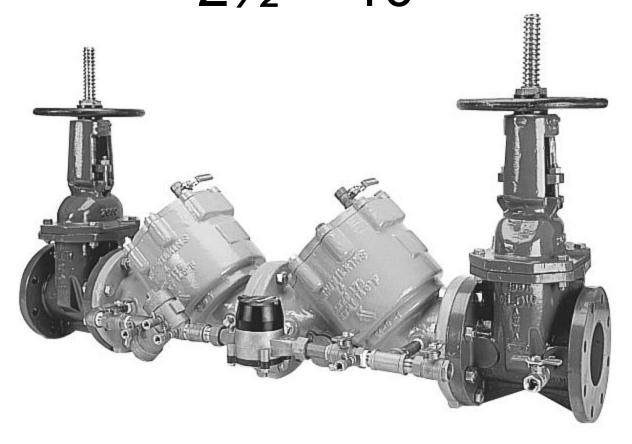
# 950DA 2½" - 10"







#### **Modification Overview**

Production of the 950DA began in 1991 and was discontinued in 2004.

The 950DA uses a ¾" 950XL for the bypass assembly.

### **Check Cover Removal**

Cover is o-ring sealed.

Loosen bolts ½". The spring load is now released from the cover and retained by the check subassembly.

\*\* Verify spring load before removing all the bolts.







#### Check Valve Removal

Center stem guided check assembly.

Disc & spring subassembly.

Slide subassembly straight out of seat and body.



### **Check Seat Removal**

Seats are bolted into the body and o-ring sealed.

Remove the bolts and pull the seat straight out of the body.

4"-10" - Inspect plastic guide bushing in center of seat.





# Check Disc Replacement

Remove retaining nut and disc retainer.





## Check Valve Reassembly Notes

Reassemble checks in reverse order.

Lubricate o-rings.



