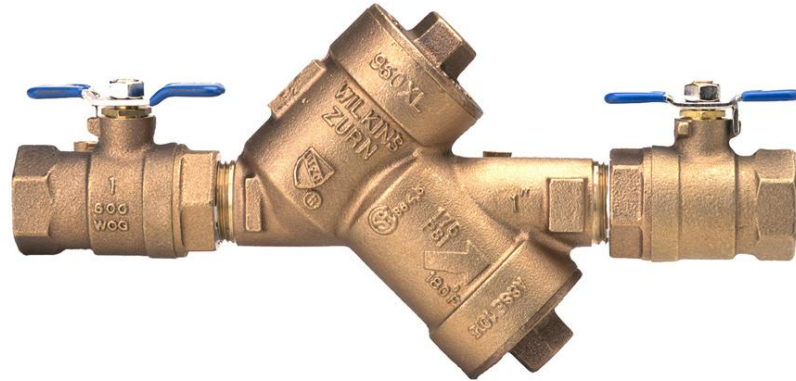


# 950, 950XL, 950XLT

$\frac{3}{4}$ " - 2"



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# Modification Overview

Production of the original 950 began in 1990. This version had no replaceable check seats and buna-n check discs. Discontinued in 1992.

The 950A had bronze replaceable seats.

The 950XL (1993-Current) - have plastic replaceable seats and silicone check discs.

The 950XLT- is a top entry body style.

A lead free version 950XL2 was introduced in 2010.

# Check Cover Removal

Cover is threaded into body and o-ring sealed.

Cover is spring loaded.

Loosen cover with wrench, then remove by hand while holding tightly against spring pressure.



# Check Valve Removal

Poppet style check valve.

The poppet and spring are free once the cover is removed.



# Check Seat Removal

Check seats are threaded into body and o-ring sealed.

A “special tool” is needed for removal.



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# Check Disc Replacement

Remove screw and disc washer from poppet.

Reassemble in reverse order.



# Check Valve Reassembly Notes

Inspect and clean the guide bore on the cover.

The stem must move freely in the guide bore.

Reassemble in reverse order.

