





#### **Modification Overview**

Production of the RPDA 4AN series began in 2008.

The 4AN indicates an "N" shaped pattern.

The RPDA 4AN can utilize either a Type I or Type II bypass.

A lead free version (4ALF) was introduced in 2011.

### **Check Cover Removal**

Cover is secured by a V-band clamp and o-ring sealed.

To remove clamp, loosen lock nut until the latch can be disengaged from the T-bolt.

Cover has no spring load.

A flat screwdriver will help pry the lid from the body.





#### **Check Valve Removal**

Check valve modules are secured by a spacer and o-ring sealed.

Remove the spacer from the body.

Pull the module straight out of the body.





### **Check Disc Replacement**

Remove the lock nuts and the retaining plate on the back of the module.

Do not remove any hardware from the spring side of the module.

Separate the disc retainer from the module.





### **Check Seat Removal**

The check seat is part of the check module and can not be removed.

If the seat is damaged, the complete check module will need to be replaced.



# **Check Valve Reassembly Notes**

Reassemble check modules in reverse order.

Do not over tighten the lock nuts.





### **Check Valve Reassembly**

Lubricate check o-rings.

Push modules straight into body.

Insert spacer into body.

Replace access cover.





## **RV Cover Removal**

Cover is secured by a V-band clamp and sealed by the diaphragm.

Remove sensing line.

To remove clamp, loosen lock nut until the latch can be disengaged from the Tbolt.

Pull cover from body. American Backflow Products Company





## **RV Stem Removal**

Remove the RV module by grasping the diaphragm plate and pulling straight out of the body.



### **RV Seat Removal**

The seat is pushed into the body and o-ring sealed.

Simply pull the seat straight out of the body.





### **RV Disc Replacement**

Holding the module in one hand, remove the bolt and washer.

Remove the seat disc.



### **Disassemble RV Module**

Module is spring loaded.

Holding the diaphragm plate firmly, remove the retaining bolt.





### **Disassemble RV Module**

Remove the bushing from the stem.

Remove the stem o-ring.



### **RV Reassembly Notes**

Replace and lubricate orings.

Reassemble in reverse order.

Push module straight into body.

Make sure the outer edge (bead) of the diaphragm fits into the groove on RV body.





