950XL3 $\frac{1}{2}$ " - 2"

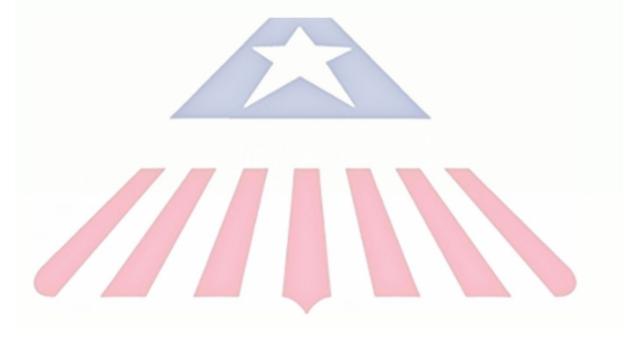






Modification Overview

Production of the 950XL3 began in 2021 and is current.



Check Cover Removal

Cover is bolted onto body and o-ring sealed.

There is no spring load on cover.

Loosen bolts and remove cover.





Check Valve Removal

The check cartridge is oring sealed and pushed into the body.

Both checks are mounted together.

Pull cartridge straight from body.

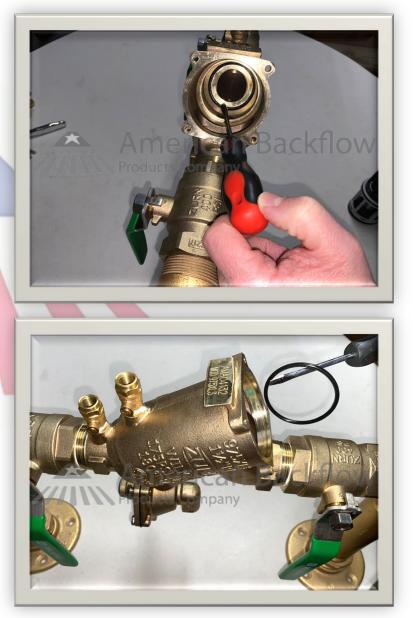




Check Valve Removal

If the check cartridge oring does not come out with cartridge, make sure to remove it from the body.





Check Valve Disassembly

Cartridge is spring loaded.

Press and rotate #2 spring retainer to release the #2 poppet and spring.



Check Valve Disassembly

Cartridge is spring loaded.

Press and rotate #1 check seat to release the #1 poppet and spring.





Check Seat Removal

Check seats are part of the cartridge.

If seats are damaged, the cartridge must be replaced.



Check Disc Replacement

Remove screw and disc washer from poppet.

Reassemble in reverse order.





Cartridge Reassembly Notes:

Install cartridge o-ring on #1 check seat.

Push cartridge into body until it seats into the body.



